

**Note****ON THE TEMPERATURE INTEGRAL IN NON-ISOTHERMAL KINETICS WITH LINEAR HEATING RATE**

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The equation of non-isothermal kinetics

$$\frac{d\alpha}{f(\alpha)} = \frac{A}{\beta} \exp(-E/RT) \quad (1)$$

where  $\alpha$ ,  $\beta$ ,  $A$ ,  $E$ ,  $R$ ,  $T$  have the usual meanings, leads to the following integral form for linear heating rate

$$F(\alpha) = \int_0^\alpha \frac{d\alpha}{f(\alpha)} = \frac{A}{\beta} \int_{T_1}^{T_2} \exp(-E/RT) dT \quad (1a)$$

The right-hand side of eqn. (1a), called "temperature integral", leads to a solution by series and, in order to obtain a better approximation, some finite solutions have been proposed.

(1) Coats and Redfern [1] have suggested the form

$$F_{(\alpha)}^{C-R} = \frac{A}{\beta} \left(1 - \frac{2RT}{E}\right) \frac{RT^2}{E} \exp(-E/RT) \quad (2)$$

for this integral, which is the result of an integration by parts of eqn. (1a).

(2) Doyle [2] and Gorbachev [3] have suggested another equation, namely

$$F_{(\alpha)}^{D-G} = \frac{A}{\beta} \cdot \frac{RT^2}{E + 2RT} \exp(-E/RT) \quad (3)$$

A method of comparing the approximation degree of these two solutions was proposed by Gorbachev [3], and consists of considering the derivatives of eqns. (2) and (3) with temperature

$$\frac{dF^{C-R}}{dT} = \frac{A}{\beta} \left(1 - \frac{6R^2T^2}{E^2}\right) \exp(-E/RT) \quad (2a)$$

$$\frac{dF^{D-G}}{dT} = \frac{A}{\beta} \left[ 1 - \frac{2R^2T^2}{(E + 2RT)^2} \right] \exp(-E/RT) \quad (3a)$$

and comparing the results with the right-hand side of eqn. (1). As

$$\frac{6R^2T^2}{E^2} > \frac{2R^2T^2}{(E + 2RT)^2}$$

eqn. (3) is a better approximation of the solution.

Based on Gorbachev's suggested method, a general finite approximative solution of the temperature integral is proposed.

Let us suppose

$$I(T) = \int_{T_1}^{T_2} \exp(-E/RT) dT = q(T) \exp(-E/RT) \quad (4)$$

$q(T)$  being an unknown  $T$  function which will be determined by calculus. The derivative of eqn. (4) with temperature leads to the differential equation

$$\frac{dq}{dT} + \frac{E}{RT^2} q = 1 \quad (4a)$$

For the next form of  $q(T)$

$$q(T) = bT^i, \quad i \in R \quad (5)$$

equation (4a) becomes

$$b \left( iT + \frac{E}{R} \right) T^{i-2} = 1 \quad (4b)$$

or

$$b = \frac{1}{\left( iT + \frac{E}{R} \right) T^{i-2}}$$

Taking into account eqn. (5), eqn. (4) becomes

$$I(T) = \frac{RT^2}{E + iT} (-E/RT) \quad (6)$$

Equation (1a) with eqn. (6) becomes

$$F_{(\alpha)}^{(i)} = \frac{A}{\beta} \cdot \frac{RT^2}{E + iT} \exp(-E/RT) \quad (7)$$

and it is obvious that  $F_{(\alpha)}^{(2)} \equiv F_{(\alpha)}^{D-G}$

From eqn. (7) other approximations can be derived for different values of  $i$ .

In a previous paper [4], based on a non-linear heating programme assumption, the following equation has been proposed

$$F(\alpha) = AaT \exp(-E/RT) \quad (8)$$

where

$$a = \frac{R}{E} T_0 \frac{1}{\frac{\Delta T}{\Delta t}}$$

But for  $\Delta t \rightarrow 0$  which means also  $T_0 \rightarrow T$

$$a = \lim_{\Delta t \rightarrow 0} \frac{R}{E} T_0 \frac{1}{\frac{\Delta T}{\Delta t}} = \frac{R}{E} T \frac{1}{\beta}$$

and eqn. (8) becomes

$$F_{(\alpha)} = \frac{A}{\beta} \cdot \frac{RT^2}{E} \exp(-E/RT) \quad (8a)$$

which can also be obtained from eqn. (7) for  $i = 0$ . This identity leads to the conclusion that kinetics with linear and non-linear heating programmes show two sides of the same reality, the linear heating programme kinetics being the limit, for short time intervals, of the non-linear heating programme kinetics [5].

From eqn. (7), taking into account the derivative with temperature

$$\frac{dF_{(\alpha)}^{(i)}}{dT} = \frac{A}{\beta} \exp\left(-\frac{E}{RT}\right) \left\{ 1 - \frac{\frac{RT}{E} \left[ \frac{RT}{E} i^2 - i \left( \frac{RT}{E} - 1 \right) - 2 \right]}{\left( 1 + i \frac{RT}{E} \right)^2} \right\} \quad (7a)$$

The condition for obtaining an exact solution of eqn. (7a) is

$$g(i) = \left[ \frac{RT}{E} i^2 - \left( \frac{RT}{E} - 1 \right) i - 2 \right] \times \frac{1}{\left( 1 + i \frac{RT}{E} \right)^2} = 0 \quad (9)$$

with two roots

$$i_{1,2} = \frac{\frac{RT}{E} - 1 \pm \sqrt{\left( \frac{RT}{E} + 1 \right)^2 + 4 \frac{RT}{E}}}{2 \frac{RT}{E}} \quad (10)$$

The functions  $F_{(\alpha)}^{(i_1)}$  and  $F_{(\alpha)}^{(i_2)}$  are the exact solutions of the temperature integral. The two roots have different signs, namely  $i_1 > 0$ ,  $i_2 < 0$ . It is obvious that  $1 < i_1 < 2$ . The diagram of  $g(i)$ , presented in Fig. 1, shows that for  $i \in (E/RT, +\infty)$ ,  $g(i)$  is a continuous growing function, so that the comparison of  $|g(1)|$  with  $|g(2)|$  will indicate a better approximation for an integer value of  $i$ . As

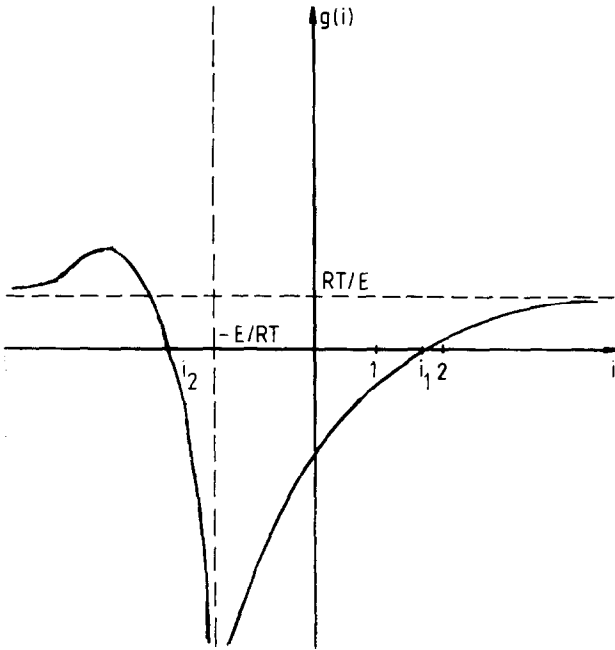


Fig. 1. Plot of  $g(i)$  vs.  $i$ .

$$\left| \frac{g(1)}{g(2)} \right| = \frac{1}{2 \frac{RT}{E}} \cdot \frac{(1 + 2RT/E)^2}{(1 + RT/E)^2} > 1$$

for any  $T$  and  $E$  values, it appears that  $|g(2)|$  is the smallest value, and

$$F_{(\alpha)}^{(2)} \equiv F_{(\alpha)}^{\Delta-G}$$

is the best  $i$ -integer value approximation of the solution  $F_{(\alpha)}^{(i)}$ .

CONCLUSIONS

The general form

$$F_{(\alpha)}^{(i)} = \frac{A}{\beta} \frac{RT^2}{(E + iRT)} \exp(-E/RT), \quad i \in R$$

proposed in this paper solves the temperature integral by approximations.

Two particular functions,  $F_{(\alpha)}^{(i_1)}$ ,  $F_{(\alpha)}^{(i_2)}$ , derived from this general function, were obtained. The two functions solve exactly the temperature integral. The values  $i_1$  and  $i_2$  can be computed from

$$i_{1,2} = \frac{\frac{RT}{E} - 1 \pm \sqrt{\left(\frac{RT}{E} + 1\right)^2 + 4 \frac{RT}{E}}}{2 \frac{RT}{E}}$$

The best approximation for an integer value of  $i$  was found to be

$$F_{(\alpha)}^{(2)} \equiv F_{(\alpha)}^{D-G} = \frac{A}{\beta} \cdot \frac{RT^2}{E + 2RT} \exp(-E/RT)$$

The kinetics with linear heating programme is the limit for short time intervals of the kinetics with non-linear heating programmes.

#### REFERENCES

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